

Date: Friday, 01/08/2008 12:53:17 PM
 User: Jean-Luc Menard

Process Sheet

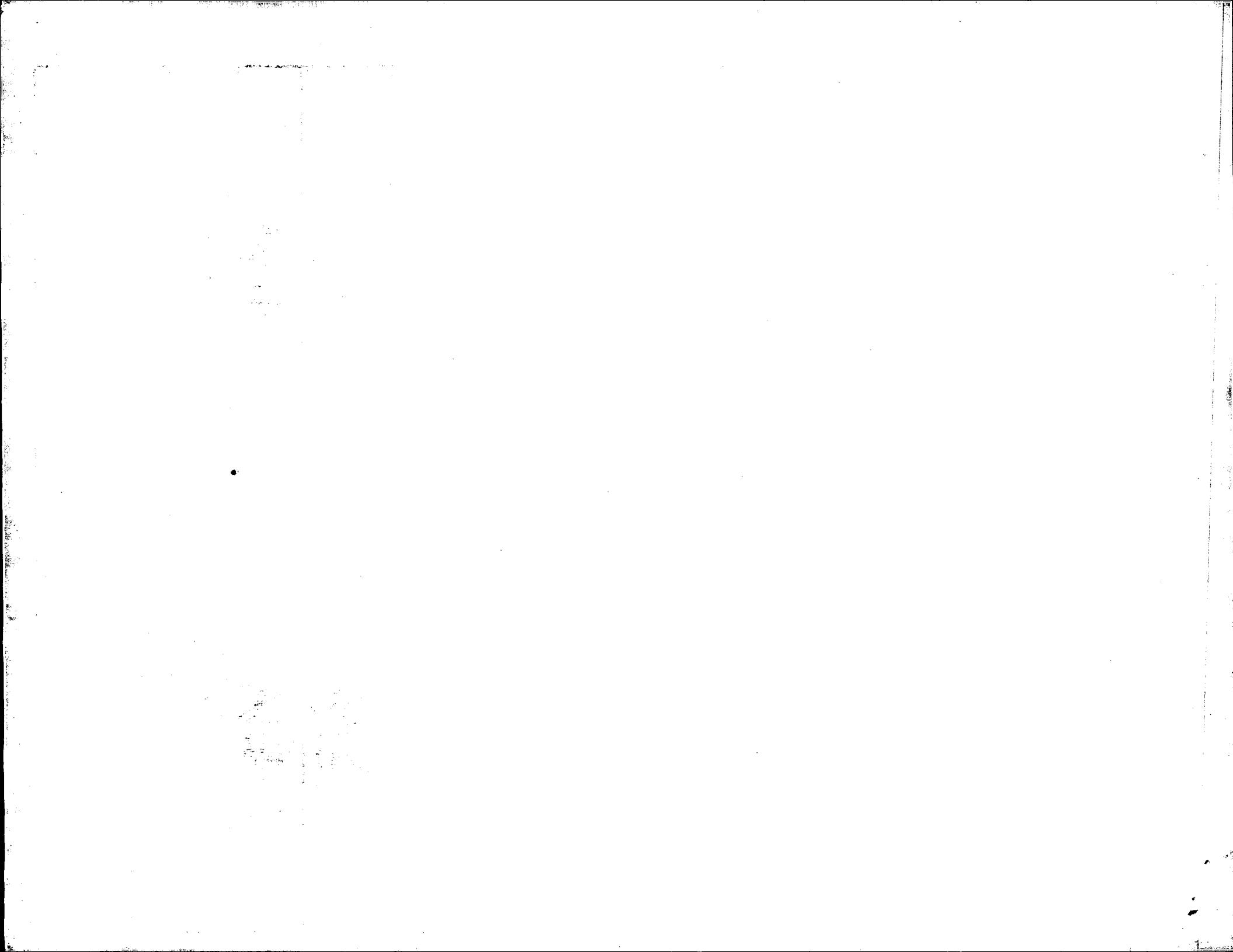
Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 40927			Part Number	: D2515		
Estimate Number	: 10164			Drawing Number	: D2515 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/08/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 08/08/2008	Qty:	20
Previous Run	: 29138			Um:	Each		
Written By	<u>J. J. Job. 08.01</u>						
Checked & Approved By							
Comment	: Est A 99.05.11 New Issue DM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R0625	6061-T6 Round Bar .625"	(40)
Comment: Qty.: 0.0436 f(s)/Unit Total : 0.8715 f(s) 6061-T6 Round Bar 1.5" Material: 6061-T6 Aluminum Bar Ø1.500" (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.500) Batch: M107513 manf 08/08/03			
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	(40)
Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Dwg D2515 2-Deburr manf 08/08/03			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	(40)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE manf 08/08/03			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK J.F. 08/08/05 (40)			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 35 C-8810 (40)			



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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(40)

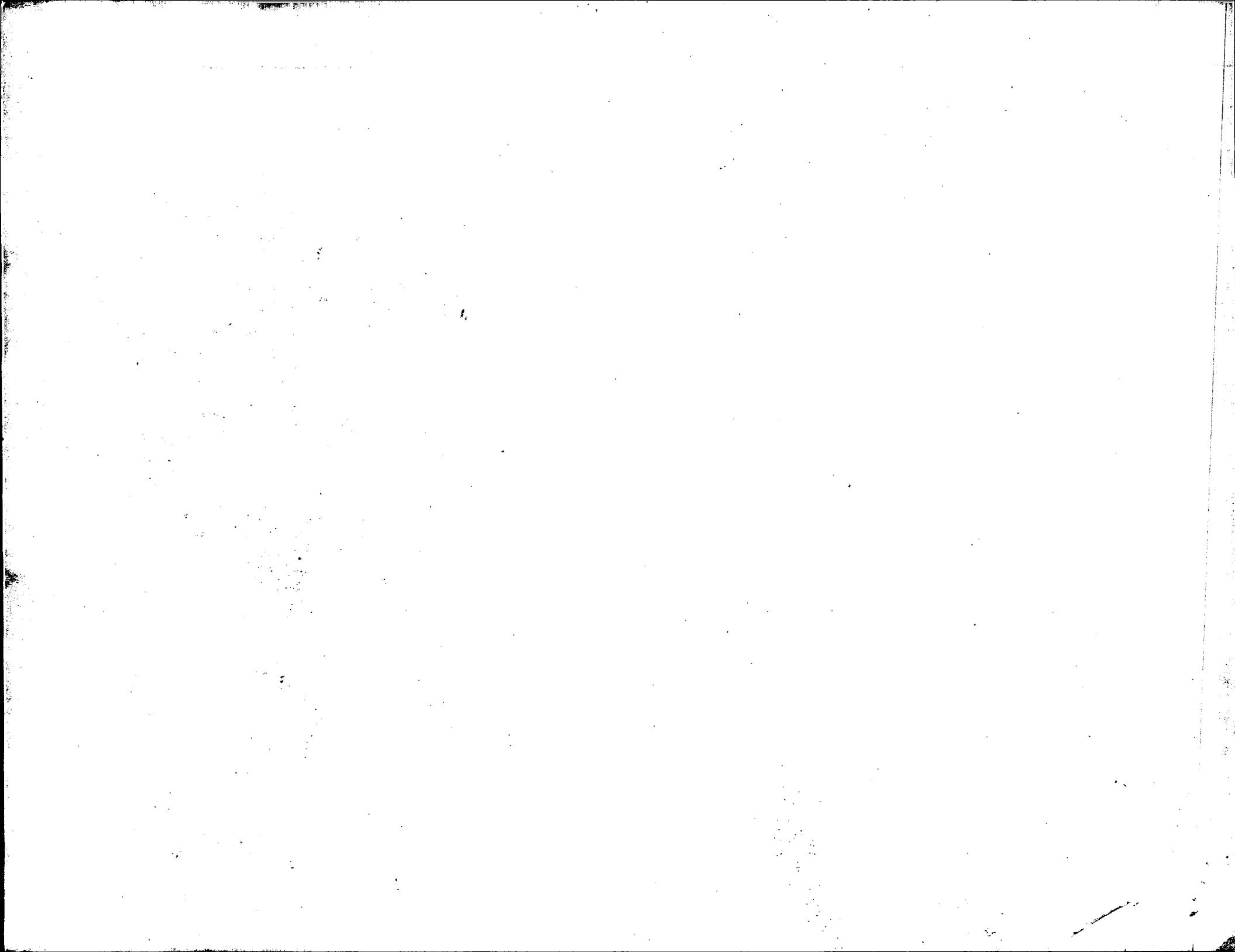
Comment: FINAL INSPECTION/W/O RELEASE

PP 08105/08

MF 08-08-05

Job Completion

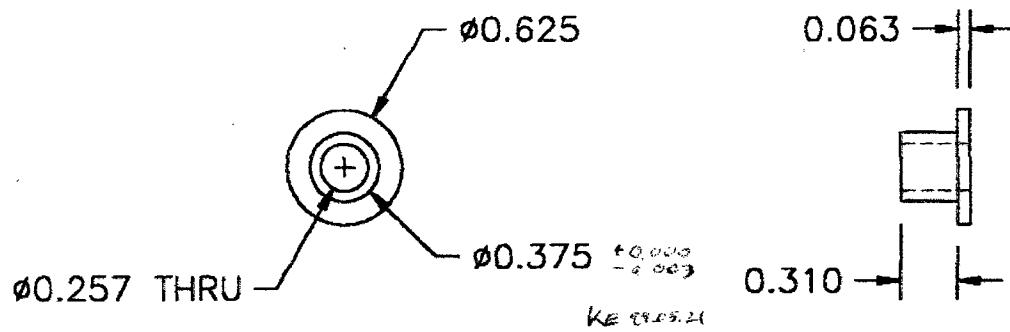




DART



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Paw</i>	APPROVED <i>Bru</i>	DRAWING NO. D2515	REV. A SHEET 1 OF 1
DATE 95:11:27		TITLE BUSHING	SCALE 1:1



w/o 40927

MATERIAL: 6061-T6 ALUMINUM

DART AEROSPACE LTD	Work Order:	4092-7
Description: Bushing	Part Number:	02515
Inspection Dwg: A	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	M.W	Audited by:	J.F.	Prototype Approval:	
Date:	08/08/03	Date:	08/08/05	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	